Application No. 10/589,158 Amendment dated 4/6/12

Reply to Office action of 12/21/10

**CLAIM AMENDMENTS** 

This listing of claims will replace all prior versions, and listings, of claims in the

application:

**Listing of Claims:** 

Claims 1-8 (cancelled).

Claim 9 (currently amended). A process for the synthetic generation of methane from

a feed gas mixture, the process comprising the steps of:

providing the feed gas mixture originating from a biomass gassification gasification

process, the feed gas mixture including carbon monoxide, hydrogen, water vapor, C2

components and aromatic hydrocarbons the aromatic hydrocarbons being in the range

of less than 0.5 to 10 vol %, wherein said aromatic hydrocarbons are present in an

amount of at least 0.4 g/Nm<sup>3</sup>, said feed gas further including benzene, naphthalene,

toluene and C8 at a concentration of about 15 g/Nm<sup>3</sup>

bringing the feed gas mixture, without a pretreatment in an activated carbon filter,

into contact with a fluidized bed catalyst having catalyst particles, having a catalytic

active component including at least one of a metal, a metal compound or a mixture

thereof under the conditions of:

an elevated temperature in the range of 250 to 500°C;

a feed gas pressure in the range of 0.8 to 70 bar;

a gas hourly space velocity of 1000 to 50000 h<sup>-1</sup>; and

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a mole ratio of H<sub>2</sub>/CO in the initial gas mixture in the range of 0.25 to 5 when the

feed gas is brought into contact with the fluidized bed catalyst.

Claim 10 (previously presented). The process according to claim 9, wherein the

catalytic active component is selected from the group consisting of at least one of

nickel, or a nickel compound disposed on a ceramic carrier.

Claim 11 (previously presented). The process according to claim 10, wherein the

catalytic active component is a mixture of nickel and nickel oxide.

Claim 12 (previously presented). The process according to claim 11, wherein the

ceramic carrier is Al<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub>, SiO<sub>2</sub> or Y<sub>2</sub>O<sub>3</sub> or mixtures thereof.

Claim 13 (previously presented). The process according to claim 9, wherein the

content of the catalytically active component is in the range of 20 to 80 weight %, as

compared to the weight of the catalyst particles.

Claim 14 (previously presented). The process according to claim 13, wherein the

content of the catalytically active component is in the range of 40 to 60 weight %, as

compared to the weight of the catalyst particles.

Claim 15 (previously presented). The process according to claim 9, wherein the size

of the catalyst particles is in the range of 10 to 1000 μm.

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Claim 16 (previously presented). The process according to claim 15, wherein the size

of the catalyst particles is in the range of 50 to 500 µm.

Claim 17 (previously presented). The process according to claim 9, wherein the gas

hourly space velocity is in the range of 2000 to 10000 h<sup>-1</sup>, the temperature is in the

range of 340 to 400 °C and the gas pressure is in the range of 0.8 to 10 bar.

Claim 18 (previously presented). The process according to claim 9, wherein a mean

residence time of the feed gas mixture in the fluidized bed catalyst is in the range of

0.1 to 5 sec.

Claim 19 (previously presented). The process according to claim 18, wherein a mean

residence time of the feed gas mixture in the fluidized bed catalyst is in the range of

0.2 to 1 sec.

Claim 20 (previously presented). The process according to claim 9, wherein the

content of  $H_2/CO$  in the feed gas mixture is in the range of 0.8 to 2.

Claim 21 (previously presented). The process according to claim 9, wherein the feed

gas mixture further contains at least one of benzene, toluene or naphthalene in the

range of less than 5 vol % based on the overall volume of the feed gas.

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Claim 22 (previously presented). The process according to claim 9, wherein the feed

gas is in the range of 1 to 5 vol % based on the overall volume of the feed gas and the

fluidized bed catalyst.

Claims 23-28 (cancelled).

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